



Exceptional service in the national interest

Molybdenum dynamic yield strength measured via the tamped RMI method

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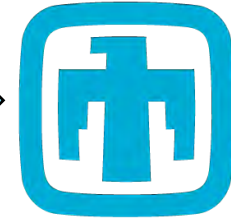
1. Sandia National Labs, Org. 08363, Mechanics of Materials
2. Texas A&M, Dept. of Aerospace Engineering
3. Georgia Tech, Dept. of Materials Science and Engineering
4. Los Alamos National Laboratory, XTD-NTA
5. Sandia National Labs, Org. 7558, Explosive Tech. Mat. & Adv. Programs

June 22, 2023

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Quick background: how did I get to Sandia?

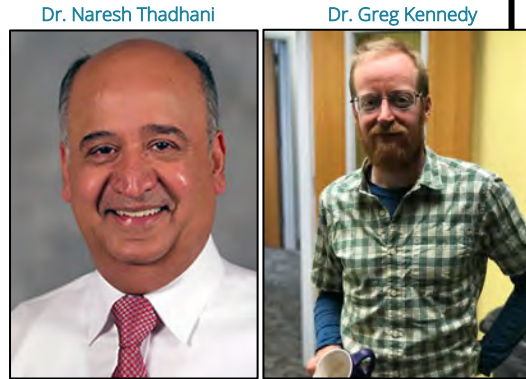


Sandia National Laboratories

2020-Present
Mech. Engineer
Org. 08363
Impact experiments
Multi-physics simulations
General science & engineering
Dynamic strength research
Mentor: Tracy Vogler



Los Alamos Nat'l Lab
X-Theoretical Design
Shock physics experiments
Multi-physics simulations
Compaction modeling
Adv: Dr. Anthony Fredenburg



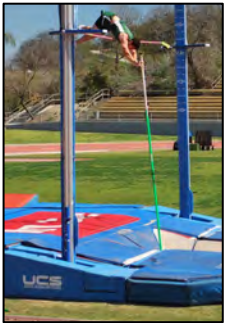
Georgia Tech
Ph.D. Materials S&E
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Shock compression
Granular physics
Adv: Dr. Naresh Thadhani



Cal Poly Pomona
B.S. Chem. Eng.
Track and Field (PV, Dec)
Corrosion research
Biomedical studies
Adv: Dr. Vilupanur Ravi



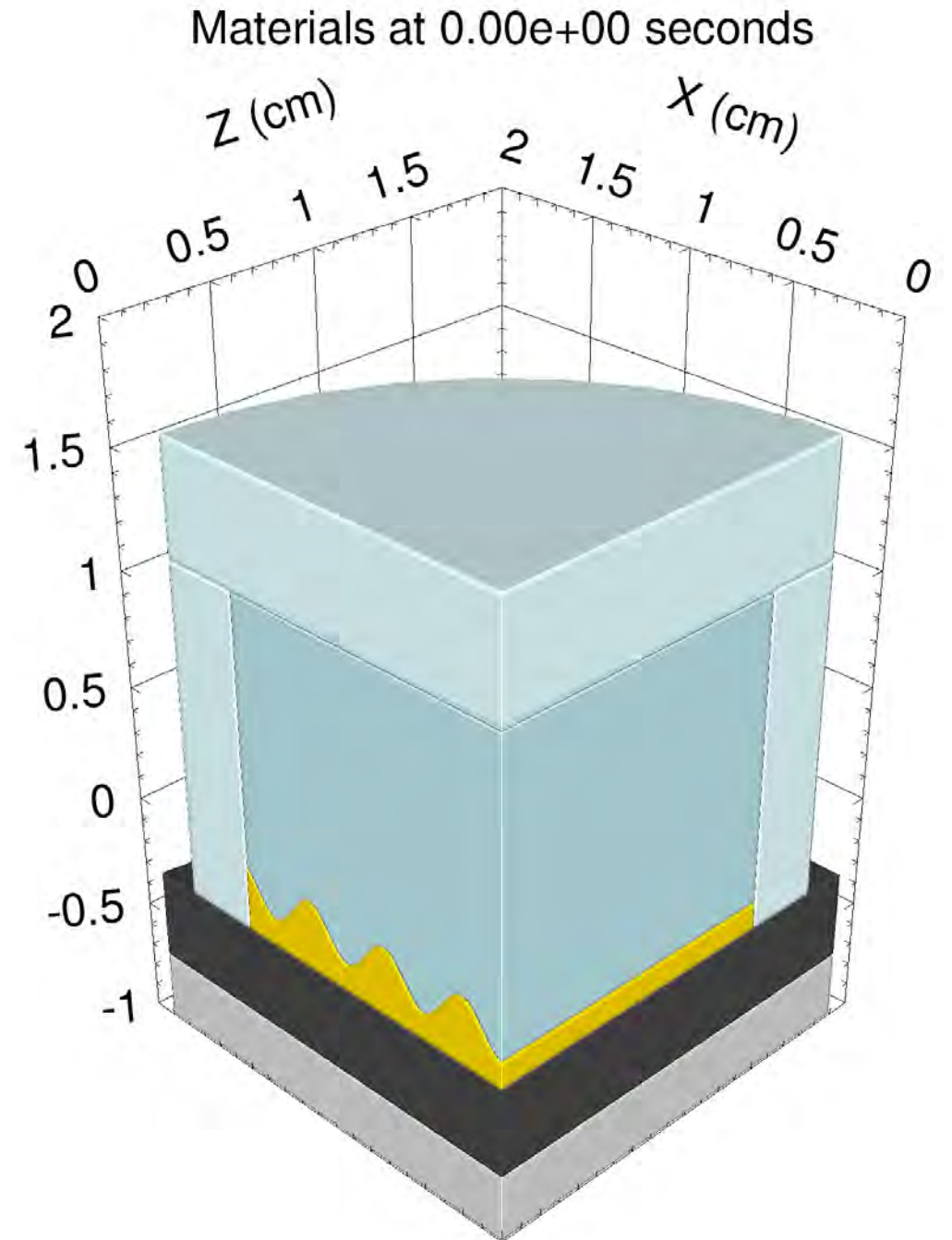
San Diego, CA





Discussion Overview:

- Why is this research important?
- What is the *Tamped RMI* method?
- Experimental Design and Facility: DCS at APS
- Results & Model Calibration
- Acknowledgements





Strength defines how materials deform. Strength can vary drastically as a function of applied pressure, temperature, and strain rate. Extreme conditions not easily measured.

Increasing strain rate

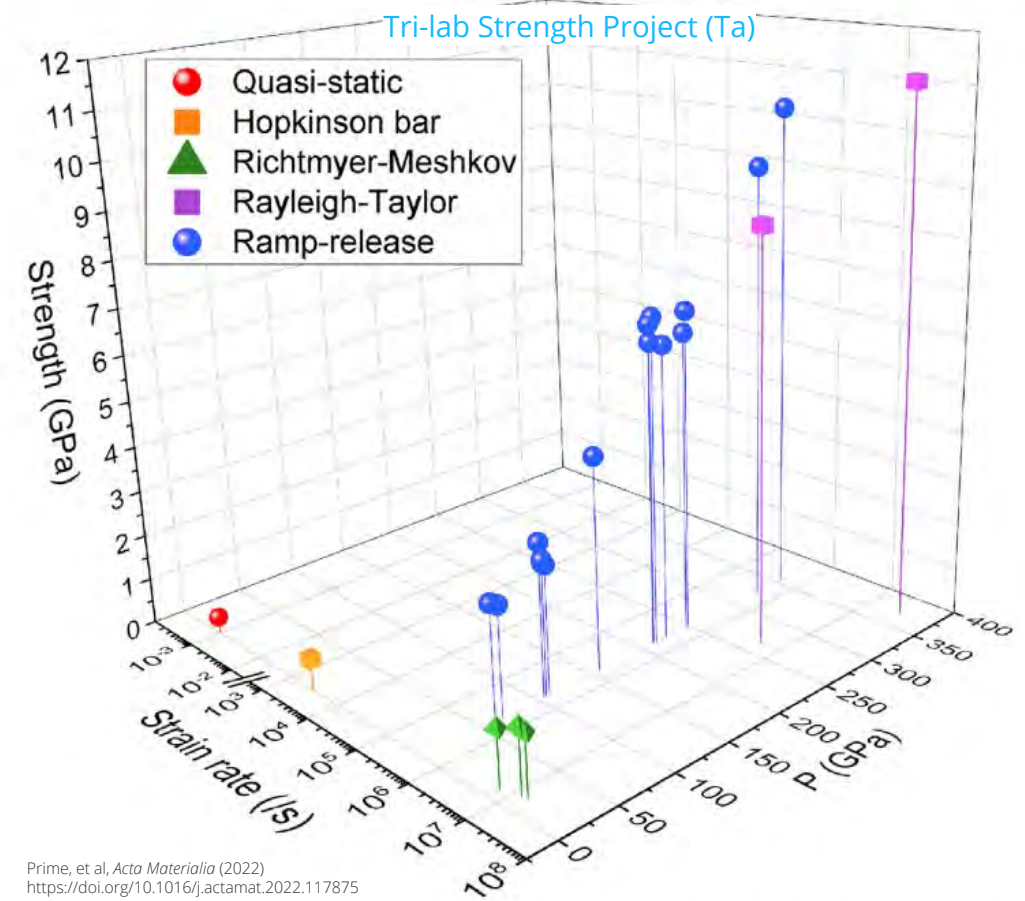
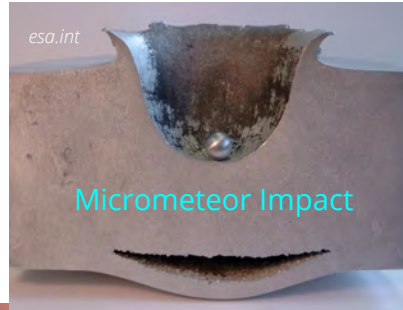


Fig. 6. The strength values for Ta from five experimental platforms span nearly 11 decades in strain rate, pressures from ambient to over 350 GPa, and show strength increases of almost two orders of magnitude over ambient values, especially at high pressure.

Unlike quasistatic conditions, there are no ASTM standards or similar to define how strength should be measured at the extreme P , T , and $\dot{\epsilon}$ associated with shock.



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Tri-lab Strength Project (Ta)

At SNL-CA, we are developing a new method to measure material strengths at extreme pressures (~0-100 GPa), temperatures (ambient-melt), and strain rates (~ 10^5 - 10^7 /s):

The Tamped RMI method

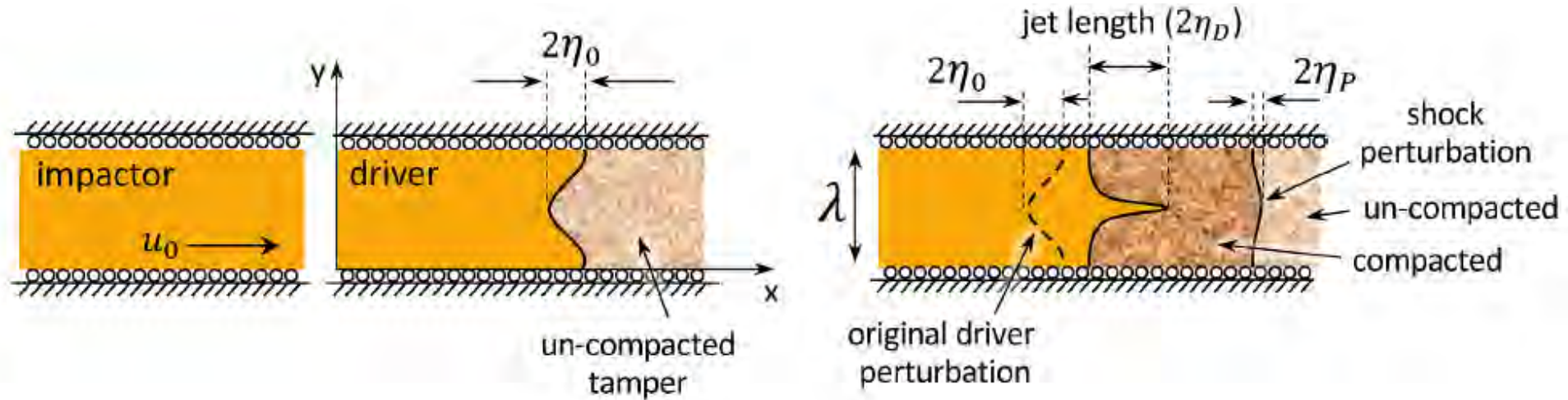
Prime, et al, *Acta Materialia* (2022)
<https://doi.org/10.1016/j.actamat.2022.117875>

Fig. 6. The strength values for Ta from five experimental platforms span nearly 11 decades in strain rate, pressures from ambient to over 350 GPa, and show strength increases of almost two orders of magnitude over ambient values, especially at high pressure.

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The tamped RMI method generates an RMI between two materials, then calibrates material parameters against the interfacial deformation.



Stages of Experiment:

1. Impact drives planar shock through corrugated driver-tamper interface
2. Tamper is shock compressed and corrugation begins inversion. Jet forms.
3. Shocked tamper arrests RMI jet.

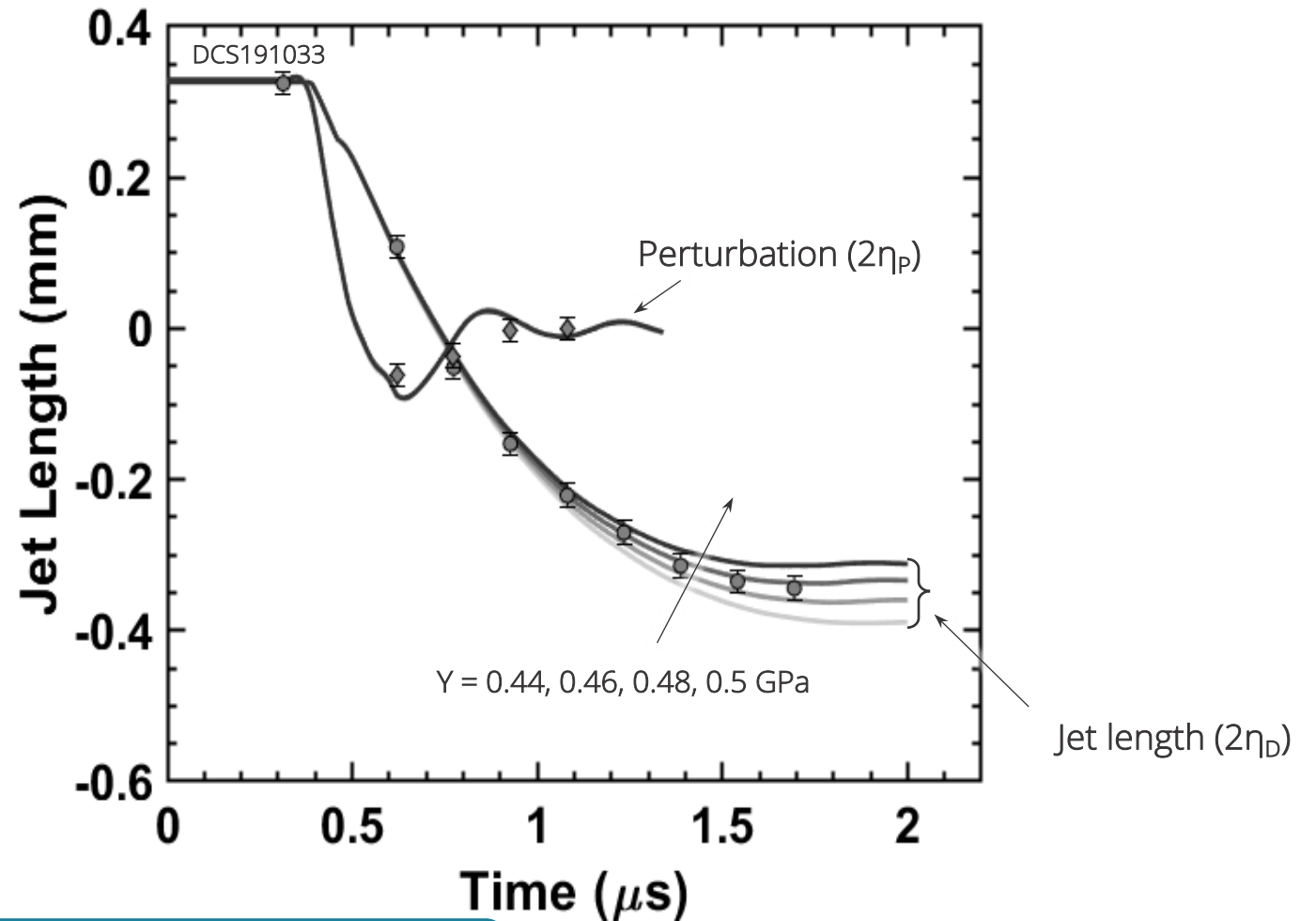
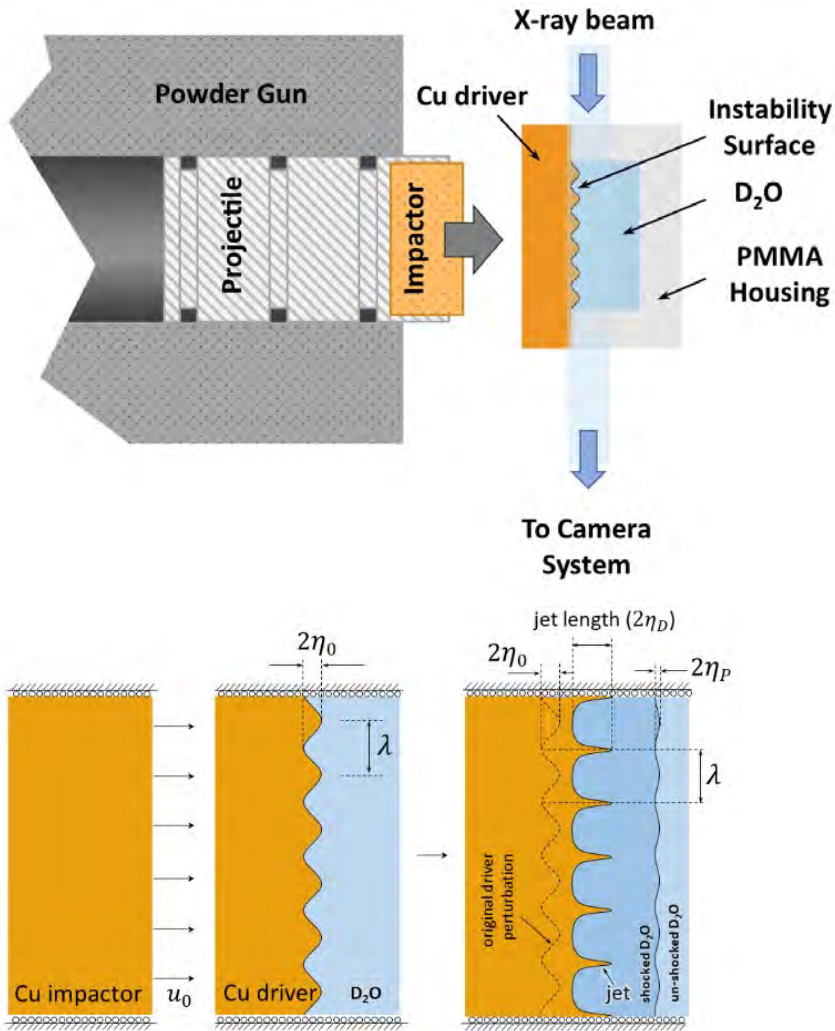
Factors Affecting RMI Inversion Behavior:

- Driver strength, Y_D
- Tamper strength, Y_T
- Shock stress, σ_1
- Density difference/ratio, $A = \frac{\rho_T - \rho_D}{\rho_T + \rho_D}$
- Corrugation aspect ratio, $k\eta_0$ for sine

By using a liquid tamper, driver strength becomes the only unknown



Joe Olles and Matt Hudspeth laid the ground work for the current investigation. They calibrated the strength of copper via D_2O -tamped RMI.

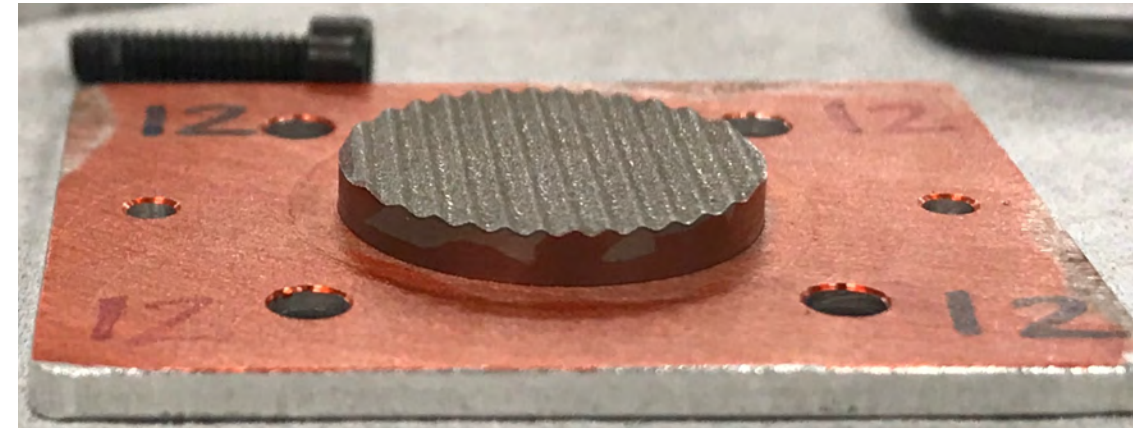


Each experiment yields **one** ($Y, P, \dot{\epsilon}$) data point on the yield surface



This study will characterize the dynamic strength of molybdenum (Mo), within the achievable (release) pressure ranges of the DCS powder gun: 0-18 GPa

Group	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Period 1	1 H																	2 He
Period 2	3 Li	4 Be											5 B	6 C	7 N	8 O	9 F	10 Ne
Period 3	11 Na	12 Mg											13 Al	14 Si	15 P	16 S	17 Cl	18 Ar
Period 4	19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr
Period 5	37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe
Period 6	55 Cs	56 Ba	* 71 Lu	72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn
Period 7	87 Fr	88 Ra	* 103 Lr	104 Rf	105 Db	106 Sg	107 Bh	108 Hs	109 Mt	110 Ds	111 Rg	112 Cn	113 Nh	114 Fl	115 Mc	116 Lv	117 Ts	118 Og
			* 57 La	58 Ce	59 Pr	60 Nd	61 Pm	62 Sm	63 Eu	64 Gd	65 Tb	66 Dy	67 Ho	68 Er	69 Tm	70 Yb		
			* 89 Ac	90 Th	91 Pa	92 U	93 Np	94 Pu	95 Am	96 Cm	97 Bk	98 Cf	99 Es	100 Fm	101 Md	102 No		

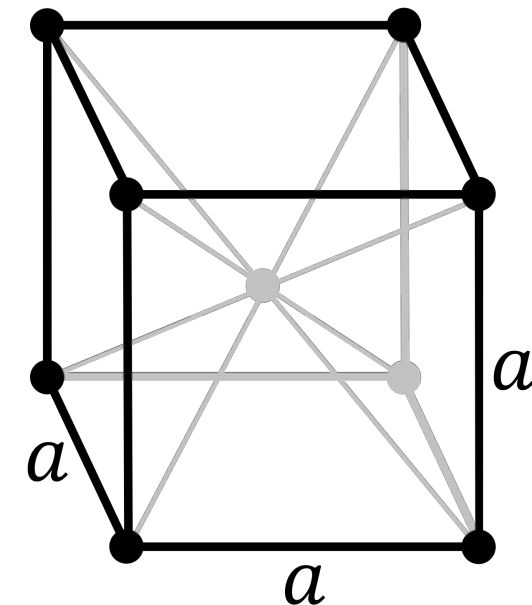


General Properties:

- Refractory
- Brittle
- Strong
- BCC structure

Quantitative Properties:

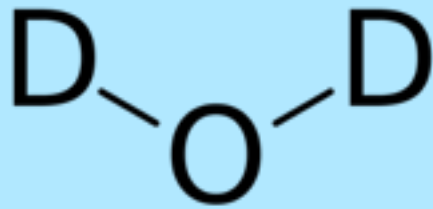
- $\rho = 10.21 \text{ g/cm}^3$
- $C_L = 6.27, C_S = 3.31 \text{ mm}/\mu\text{s}$
- $\nu = 0.31$
- $T_{melt} = 2896\text{K} = 0.250 \text{ eV}$





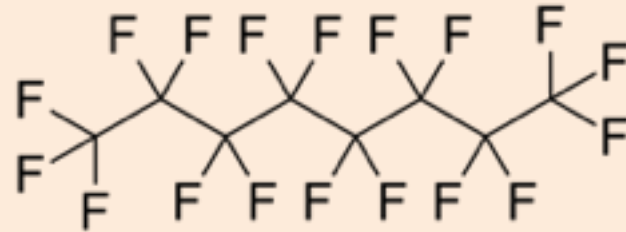
The current study uses D_2O and C_8F_{18} as tamping media to vary Atwood number. Both transmit 1550 nm light and are transparent to the 23-26 keV X-ray beam.

Heavy Water, 1.11 g/cc

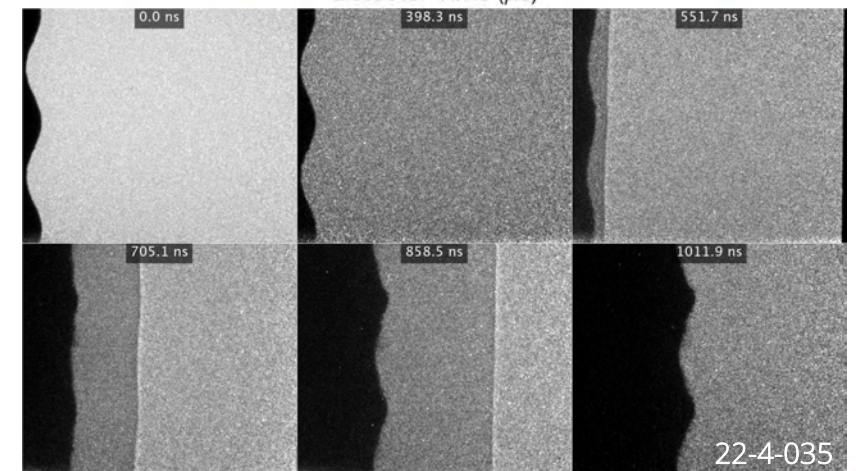
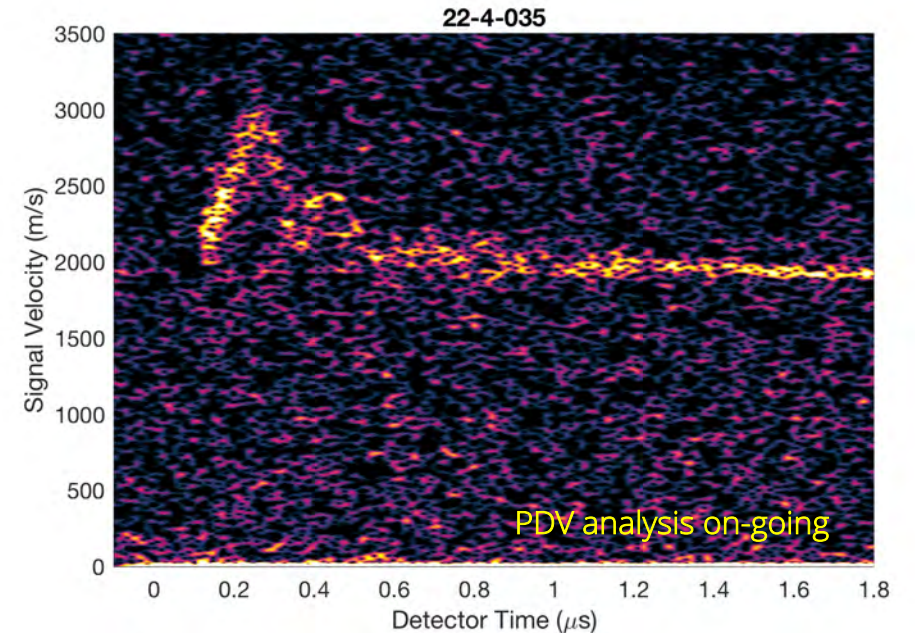
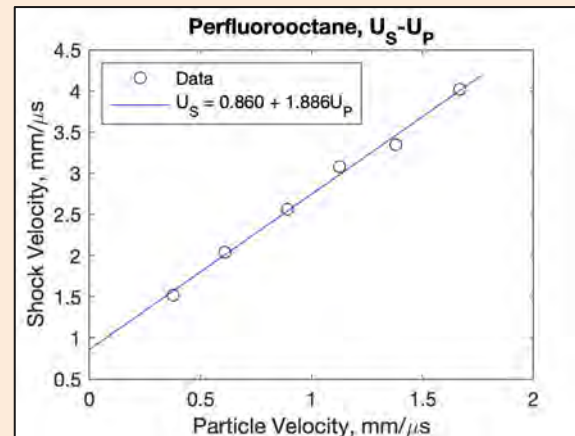


- CTH model is density-scaled version of H_2O
- Previously used in Olles, et al (2020) Cu- D_2O research.

Perfluorooctane, 1.77 g/cc



- Hugoniot and IOR measured by Stacy Guo





The dynamic strength of molybdenum has been investigated in similar pressure regimes, but with alternative techniques. $Y=1.1-1.7$ GPa.

Dynamic Measurements:

- Furnish and Chhabildas, 1992: $Y \sim 1.4$ GPa
 - Shock and release, 6.5-15.0 GPa pressures
- Millett, et al, 2012: $Y=1.65$ GPa
 - Lateral stress gauge
- Alexander, et al, 2016: $Y_0=1.1$ GPa
 - MHD compression-shear ramp loading
- C. Johnson, 2021: $Y_{HEL}=1.4-1.7$, $Y_S=1.1$ GPa
 - Symmetric oblique experiments
- Some spall experiments showing very low spall strength (brittle behavior)

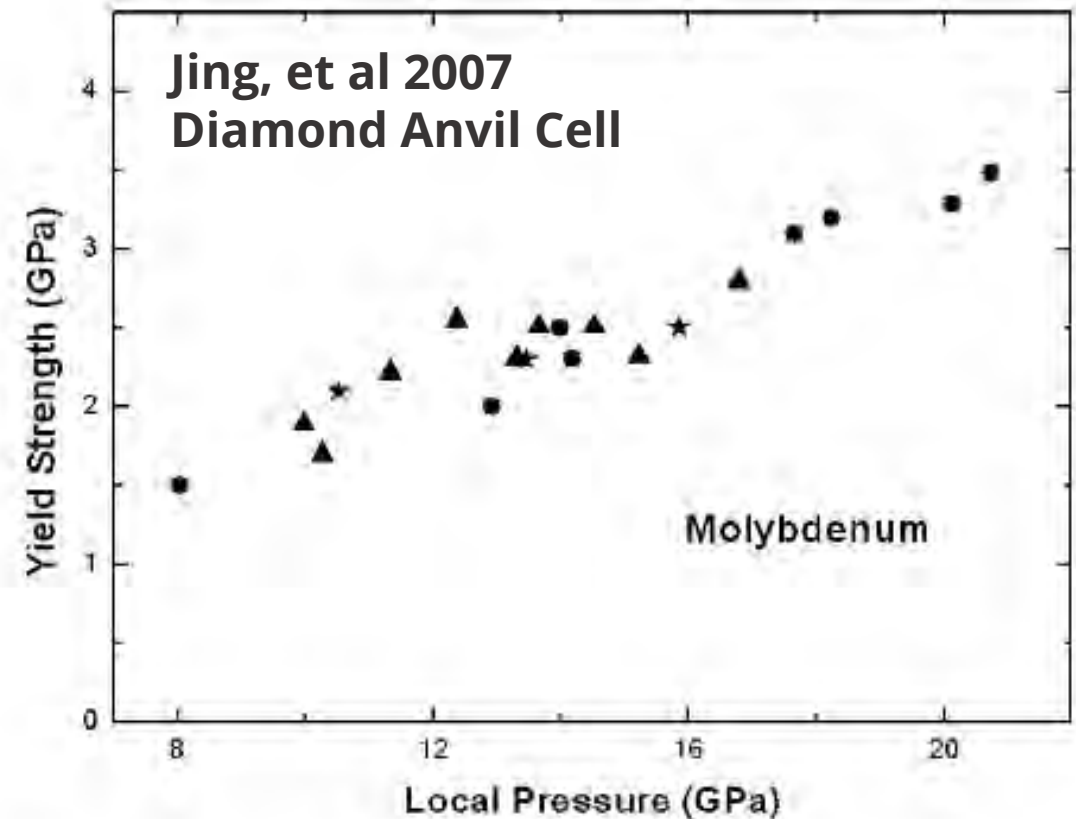
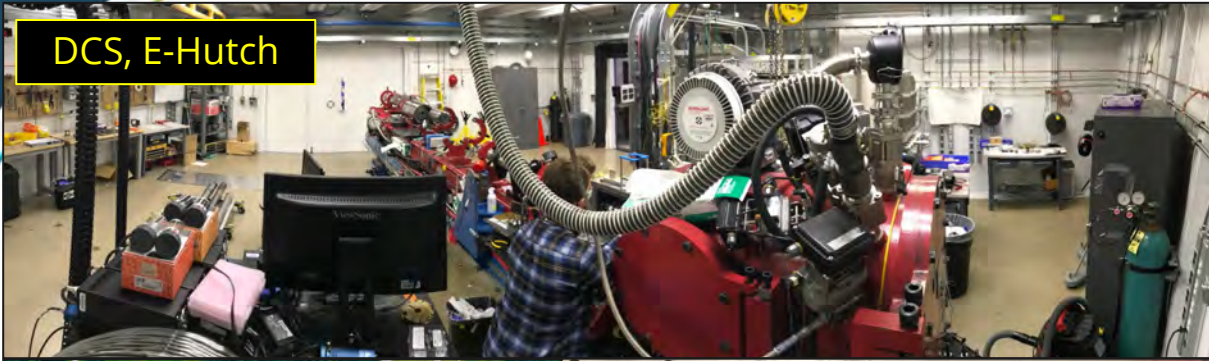


FIG. 6. Yield strength as a function of local pressures obtained in the present experiment: (●) Mo-100, (▲) Mo-250, and (★) Mo-500.



Tamped RMI experiments are performed at ANL/WSU's Dynamic Compression Sector

DCS, E-Hutch

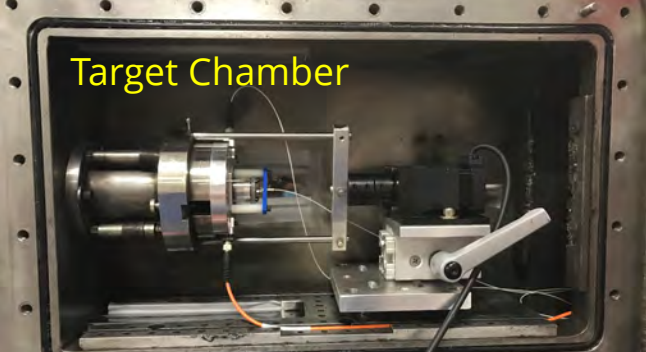


DCS

APS



Target Chamber

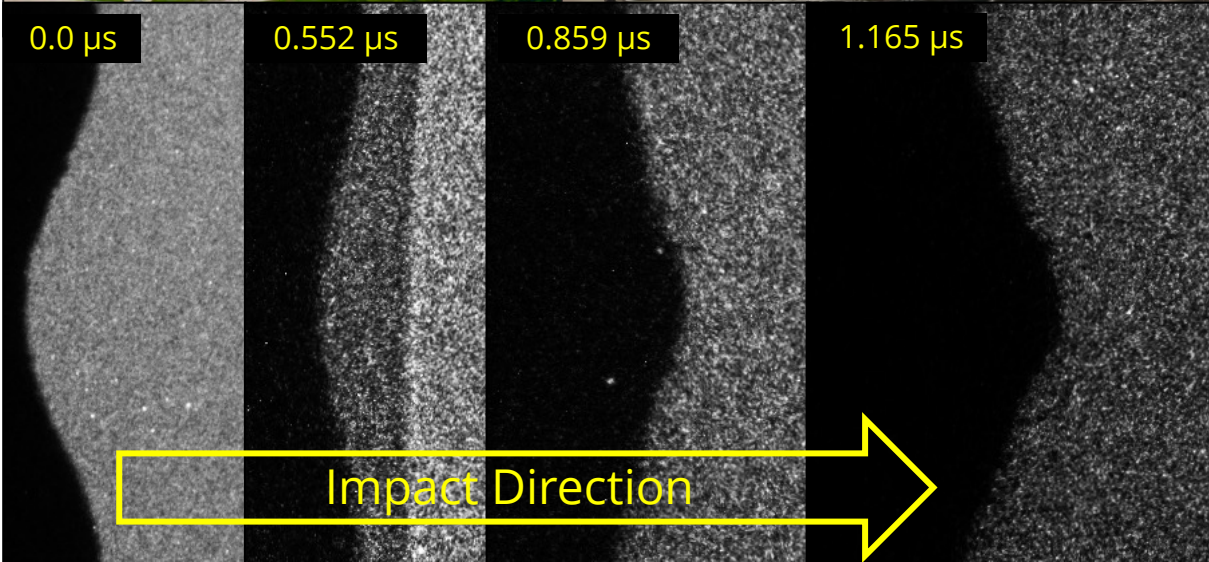


0.0 μs

0.552 μs

0.859 μs

1.165 μs



Impact Direction

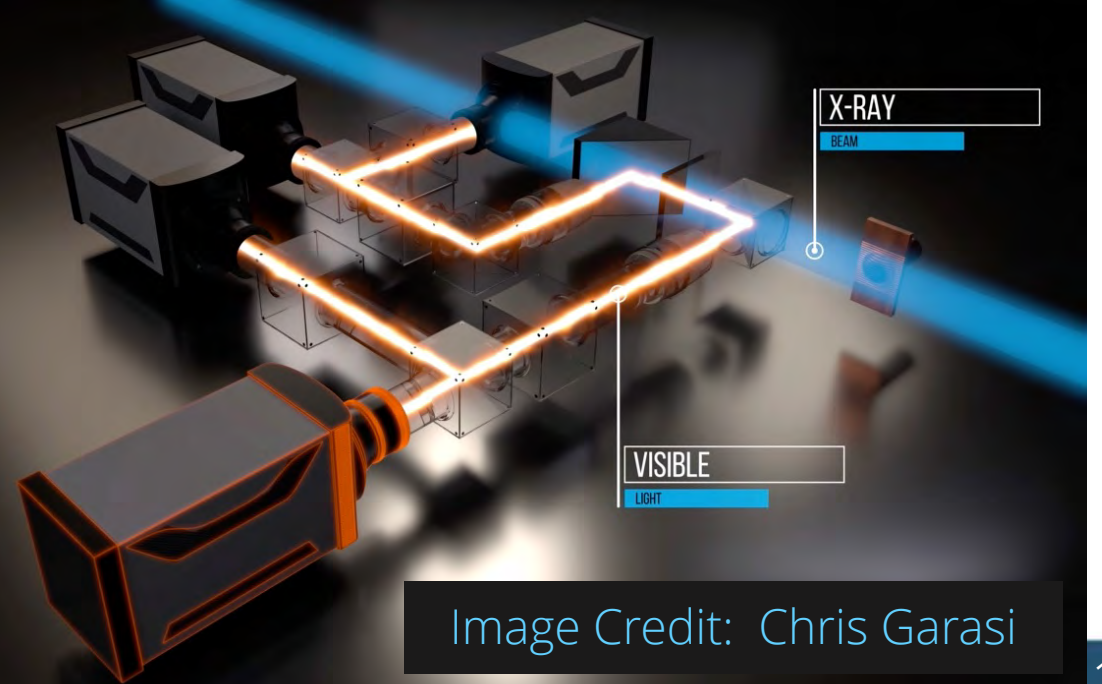
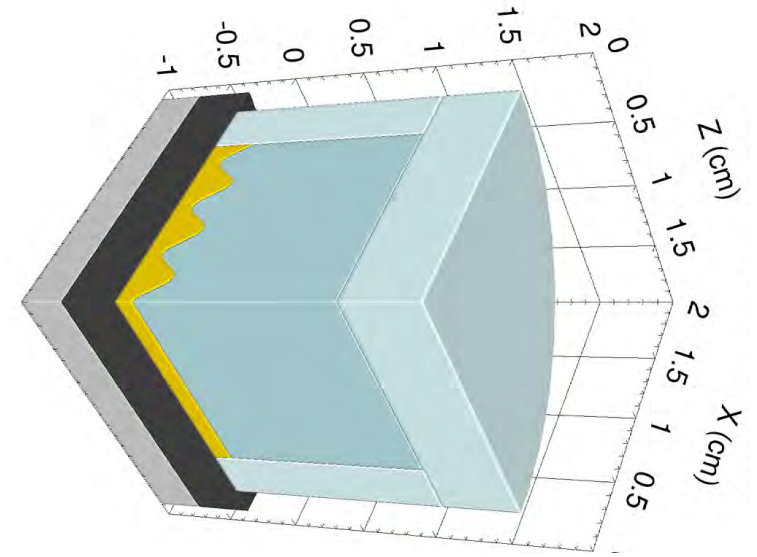
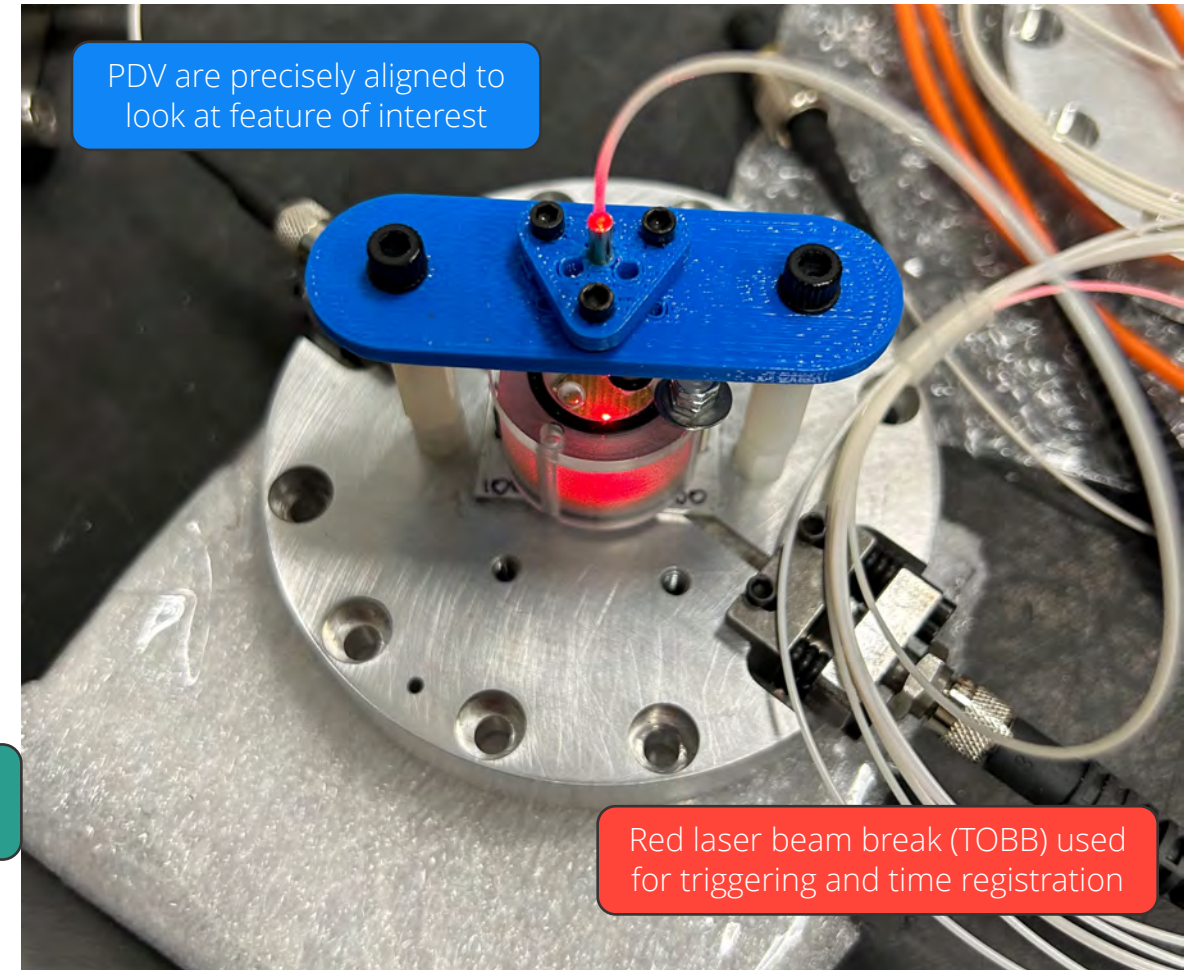
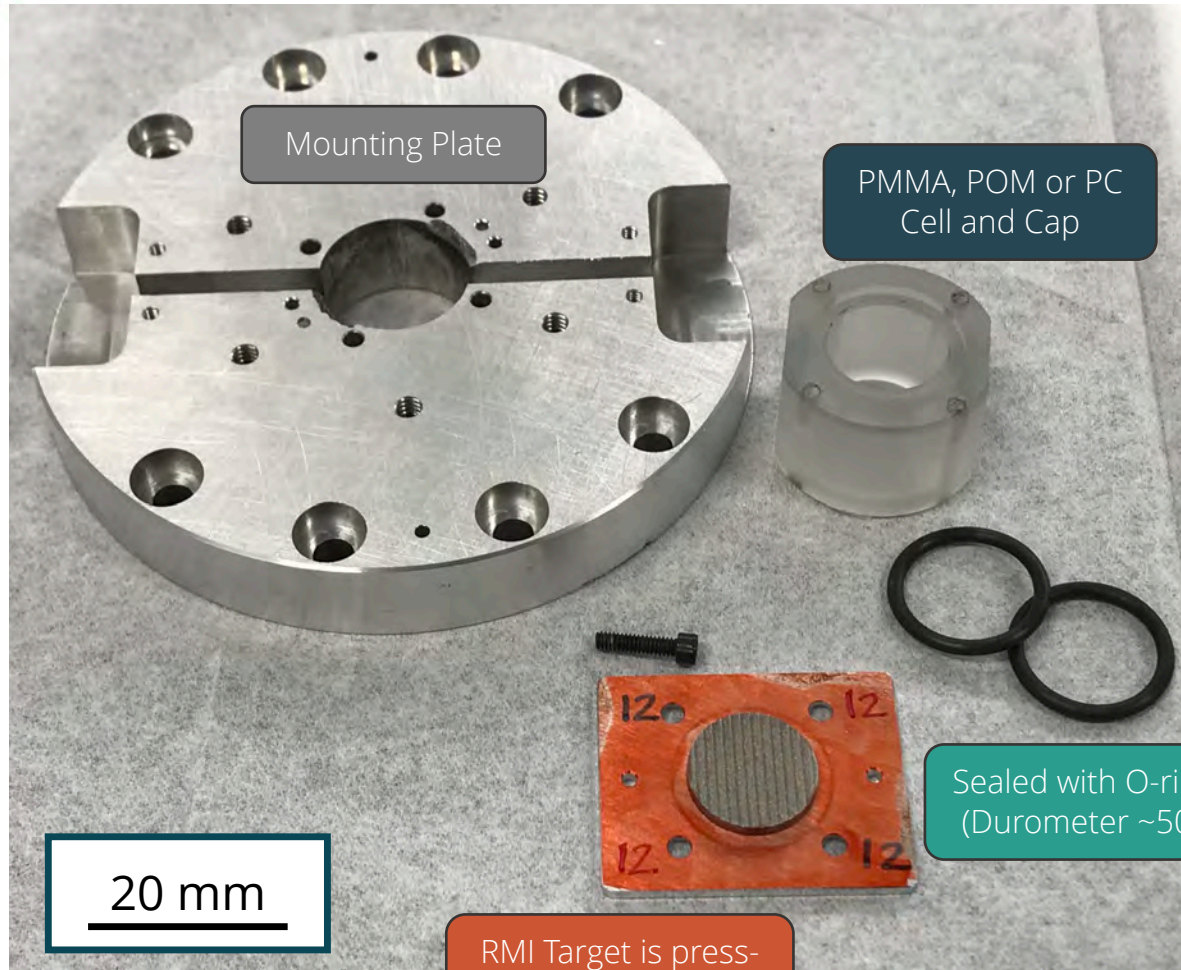


Image Credit: Chris Garasi



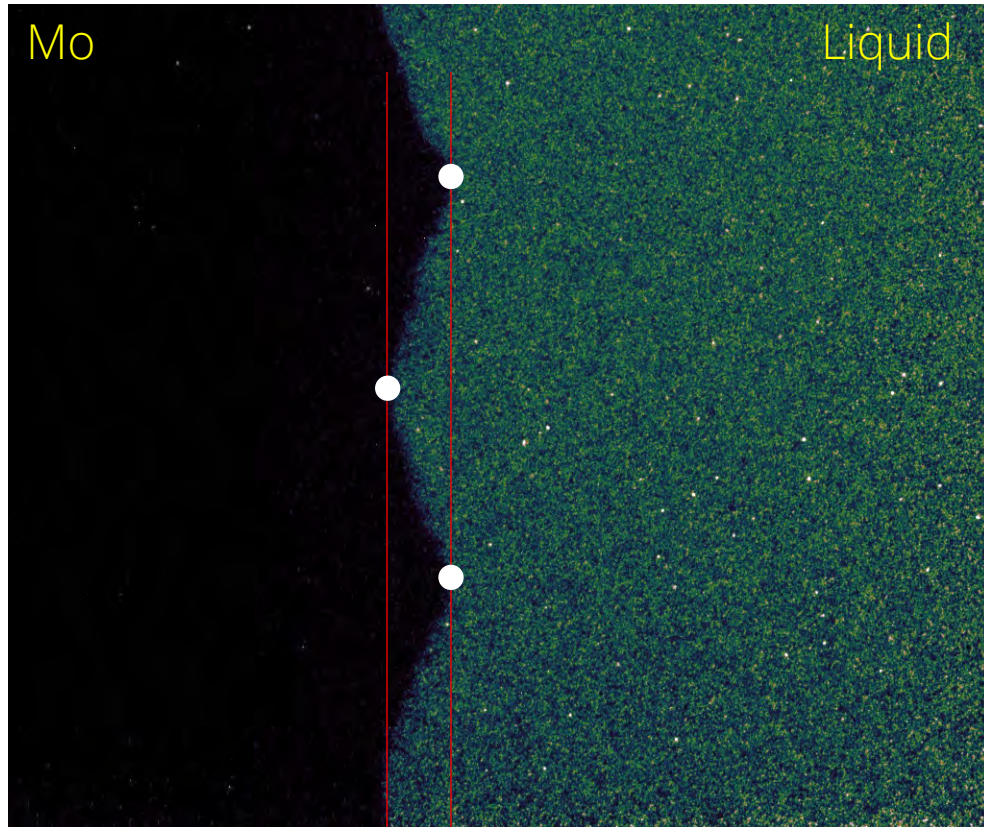
Targets are designed to minimize edge effects, hermetically seal liquid, easily align X-ray and PDV. All critical components machined at SNL-CA machine shop.





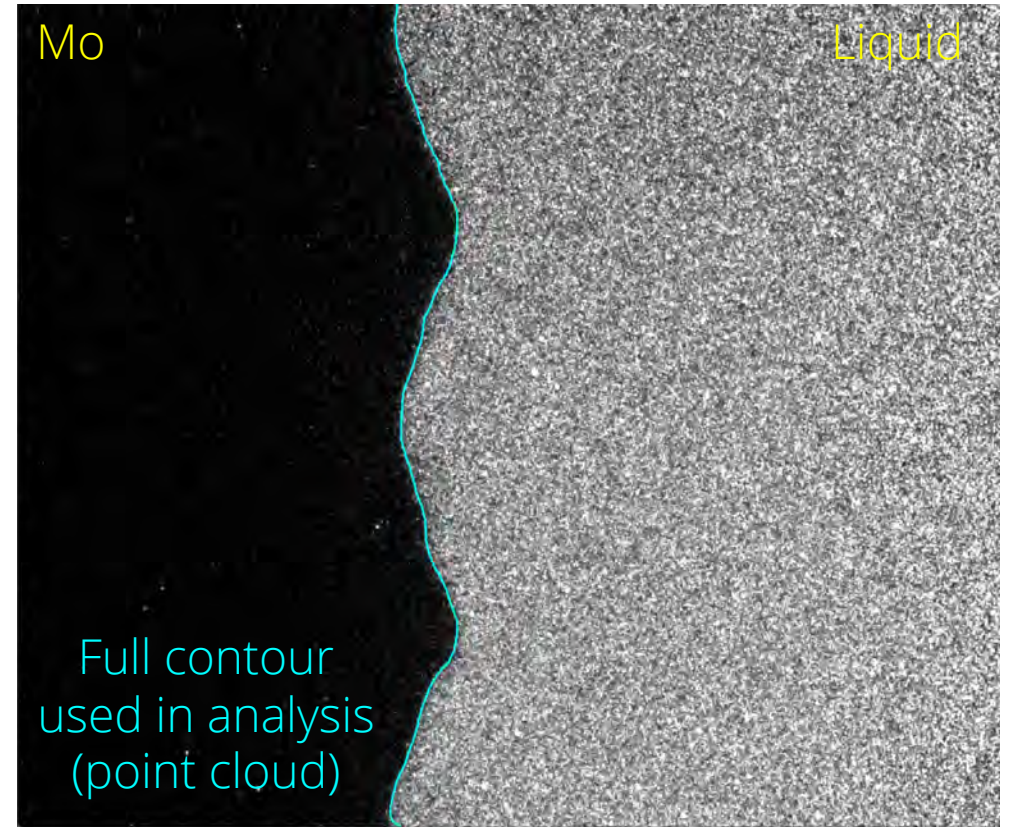
Two forms of data are extracted from XPCI: jet length and contour
Each data type will be used to separately calibrate Mo yield strength.

Jet Length: Proven method, 2-3 points



↔ Jet length
(derived from contour)

Contour Comparison: New, more robust

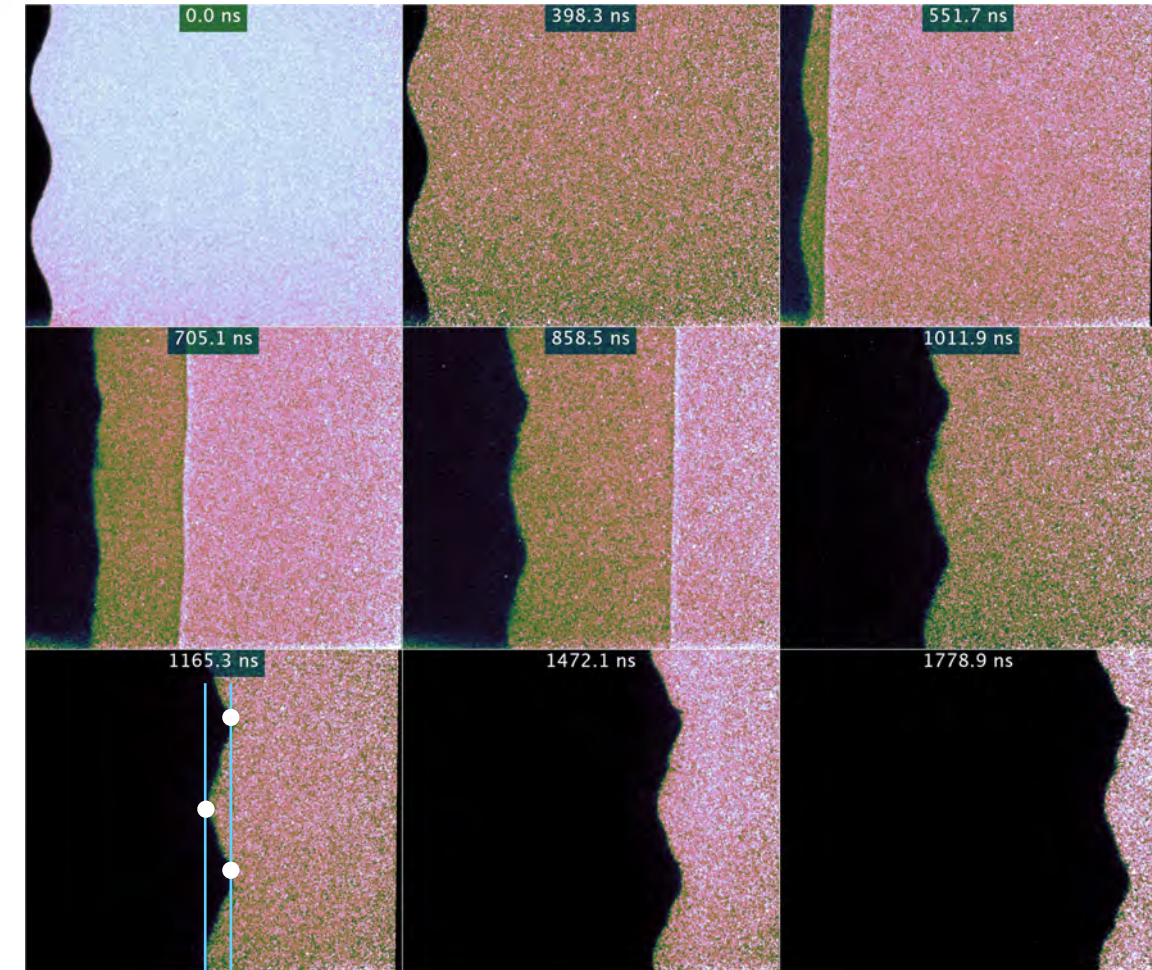


Full contour
used in analysis
(point cloud)

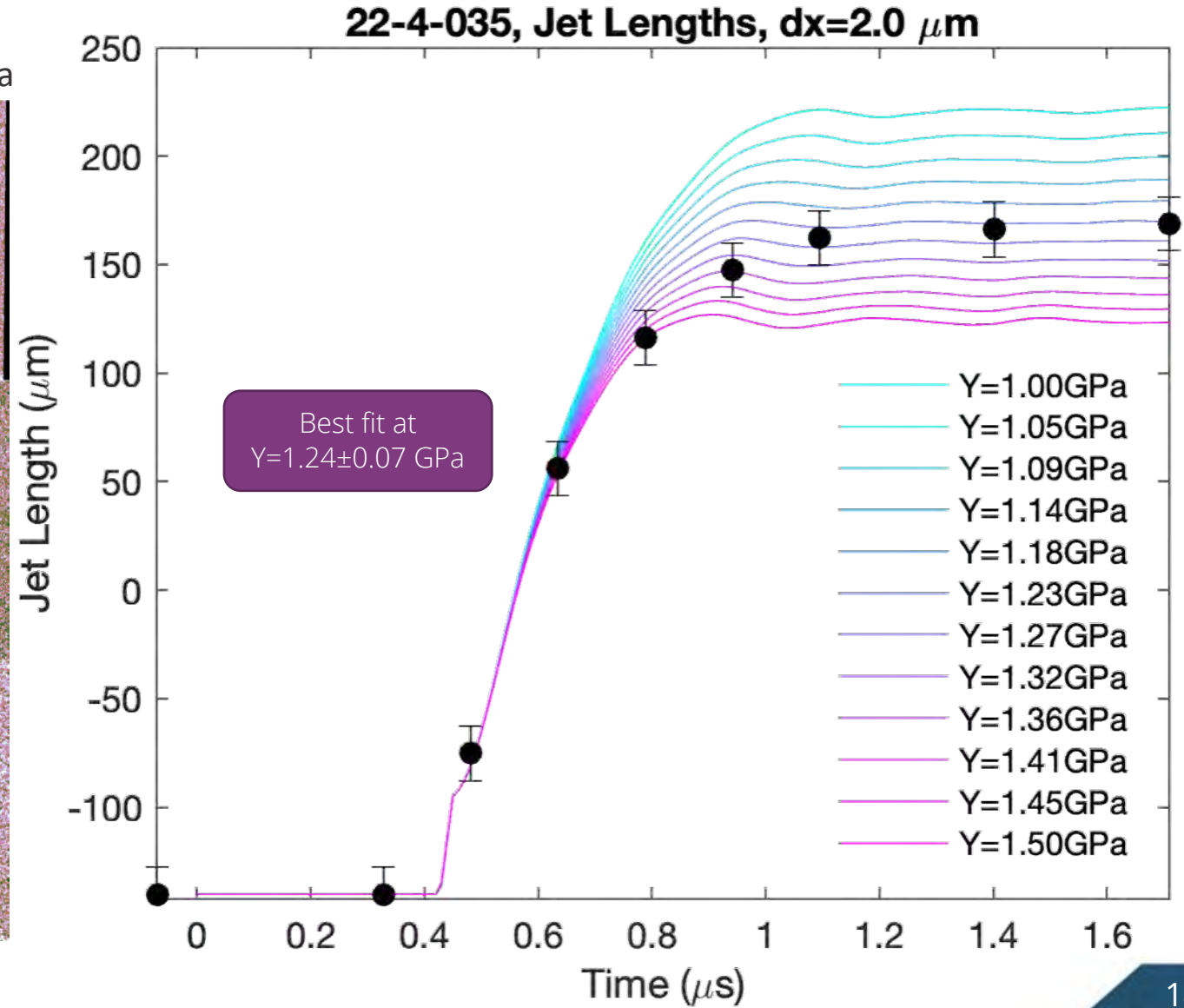


Simulations are run with an elastic-perfectly-plastic model, varying yield strength until the experimentally measured (arrested) jet length is reproduced.

Mo-D₂O, $k\eta_0=0.50$, Ta imp, 2.07 km/s, $P_D = 73.2$ GPa, $P_T = 11.5$ GPa



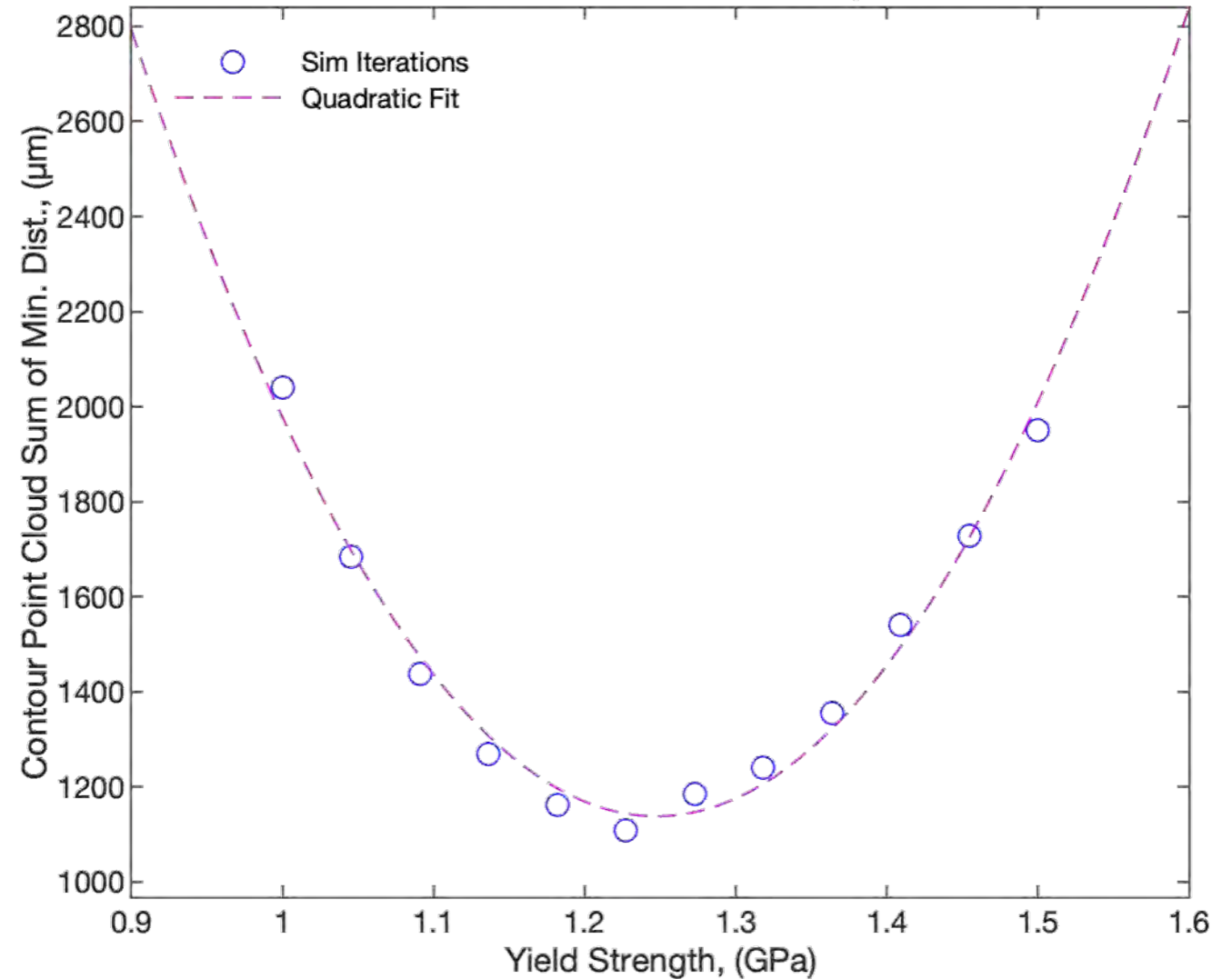
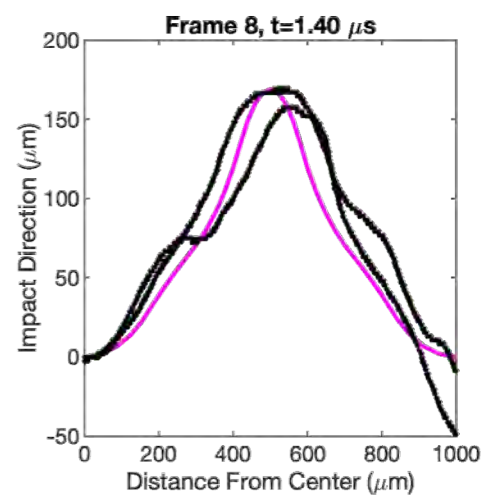
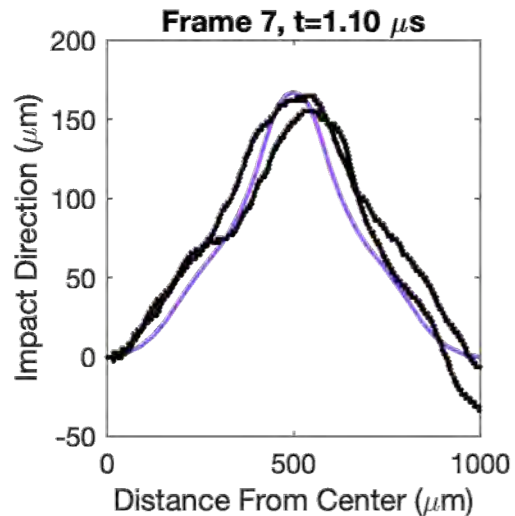
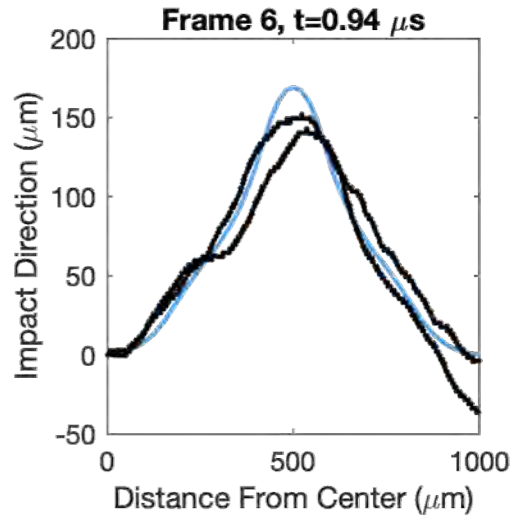
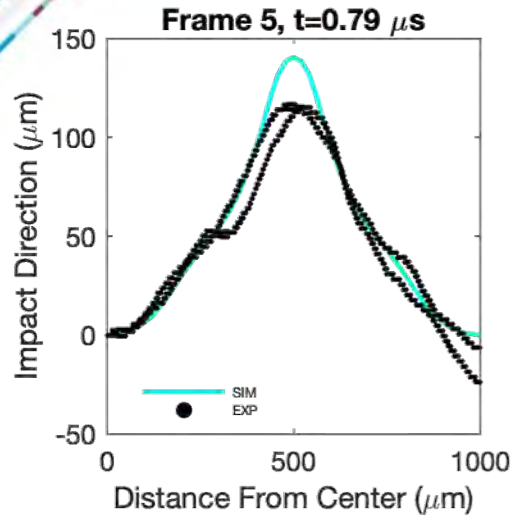
→ ← Jet length





Direct contour comparison is calculated as the sum of minimum distances from sim. to exp. point clouds, i.e., models are fit against total strain.

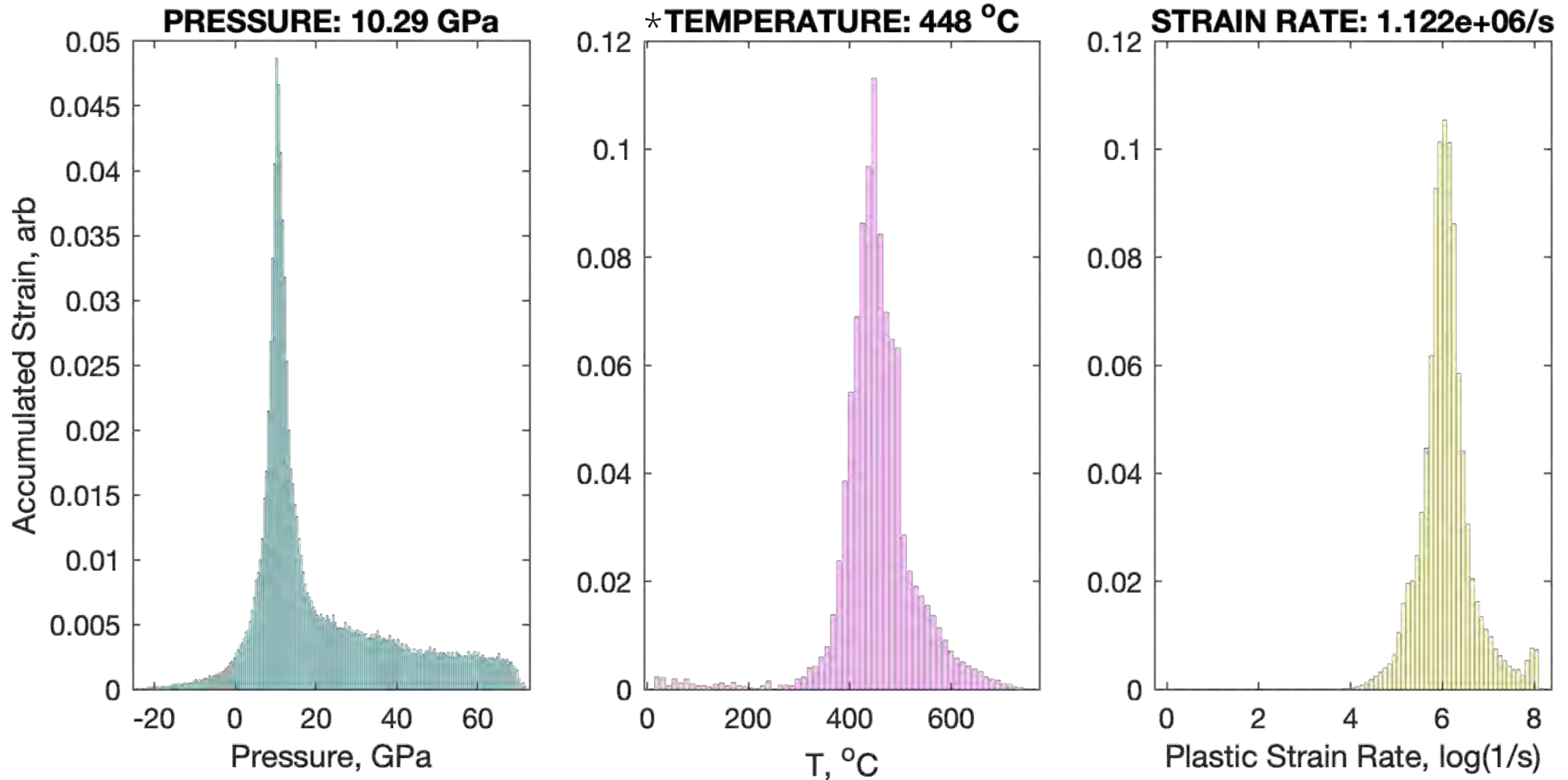
22-4-035, Contour Comparison, $Y_{fit} = 1.25$ GPa



In some cases, only central jet [0,500] is used because of beam edges, etc.



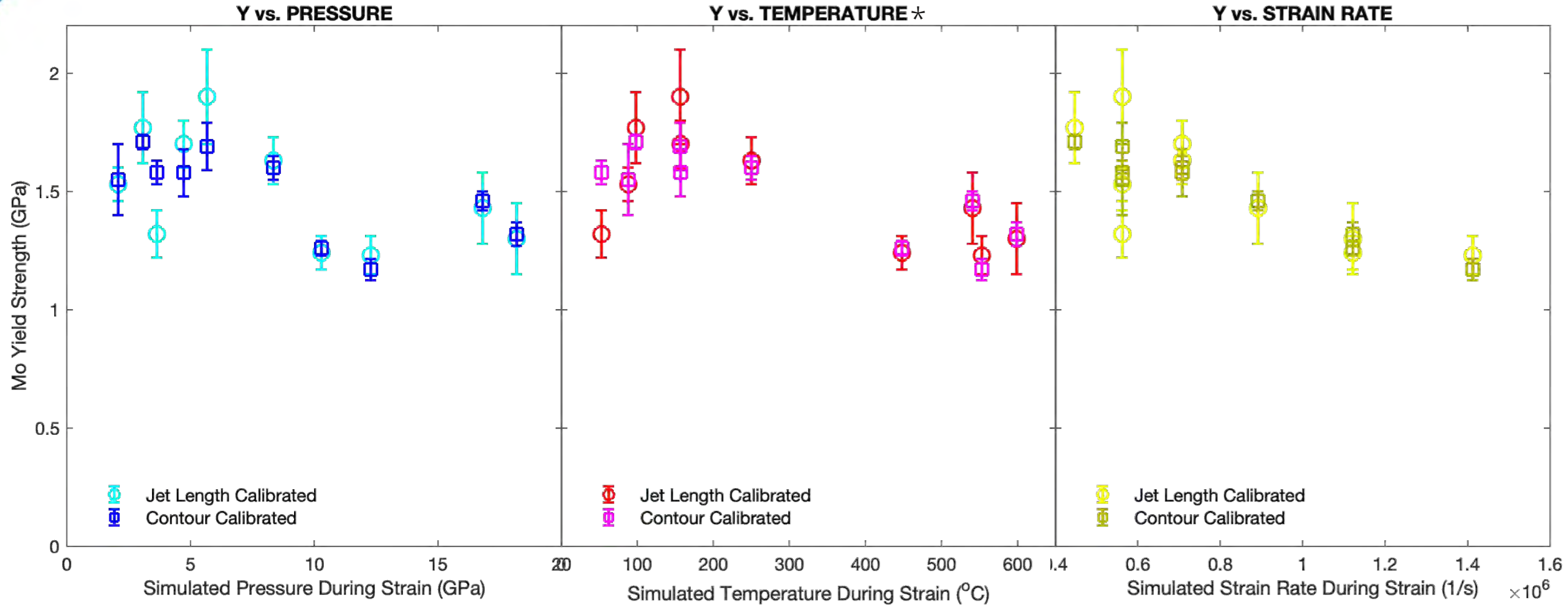
The pressure, temperature, and strain rate associated with calibrated yield strength values are defined by where strain accumulates.



These histograms are generated for each shot to define P , T^* , and $\dot{\epsilon}$



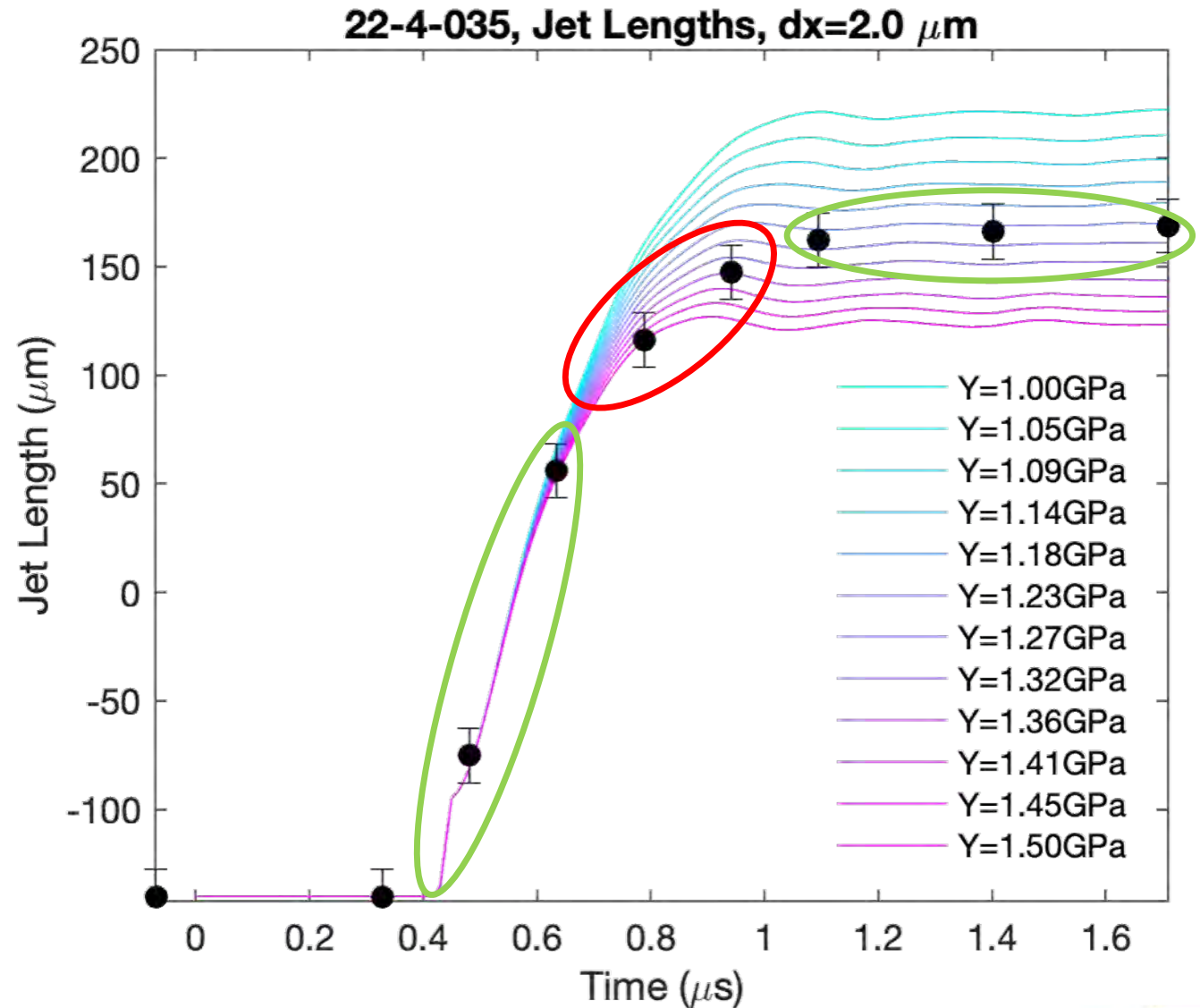
The final product of this investigation is the pressure-, temperature-, and strain rate-dependent yield strength of Mo. Results preliminary, analysis on-going.





What's left in the analysis steps?

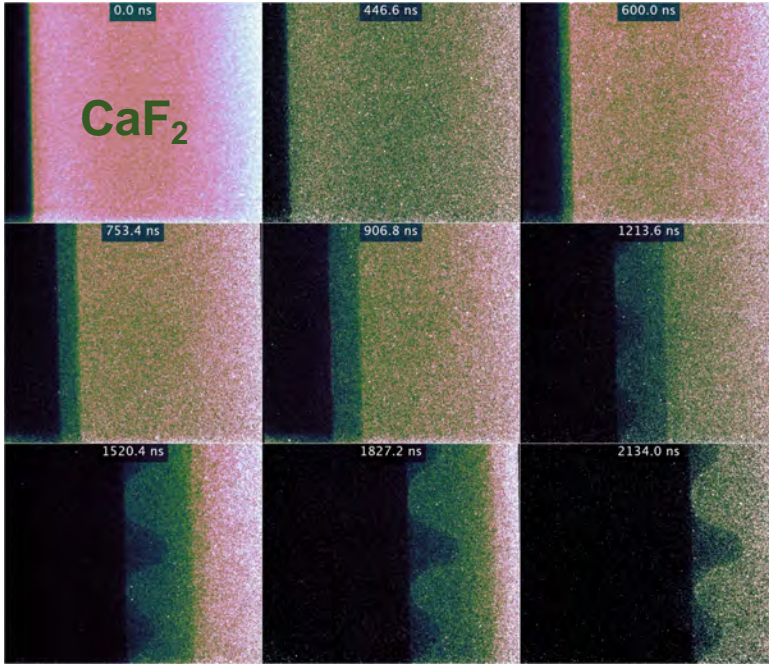
- Uncertainty calculations
- Calibration of more complex models:
 - Johnson cook
 - Steinberg Guinan Lund
- Code-to-code solution verification:
 - ALEGRA
 - SABLE
 - ZAPOTEC
 - FLAG



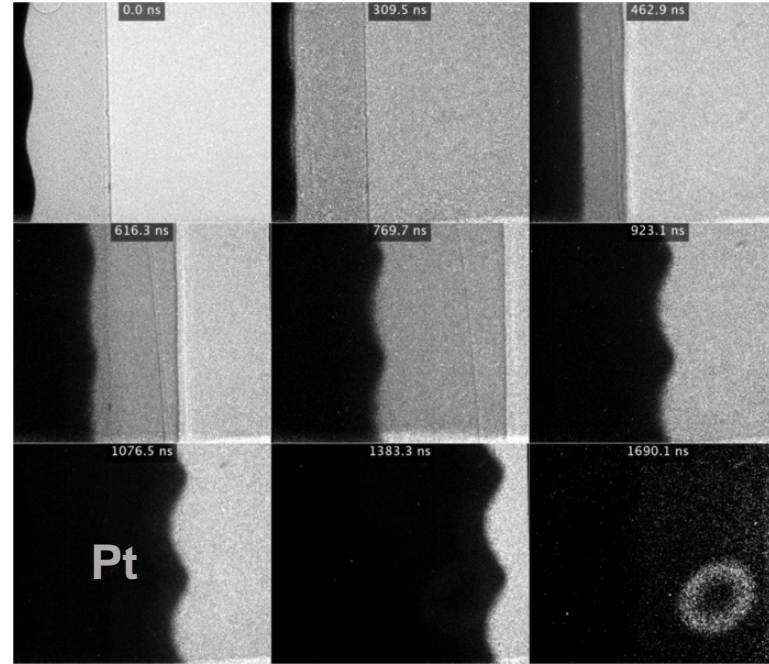


In addition to Mo, we have applied the tamped RMI method to a variety of metals, ceramics, and polymers. 154 shots completed since joining SNL.

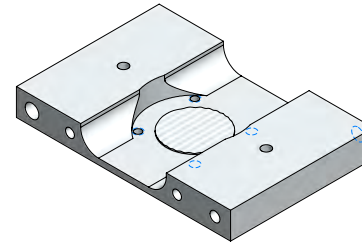
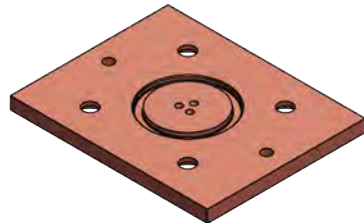
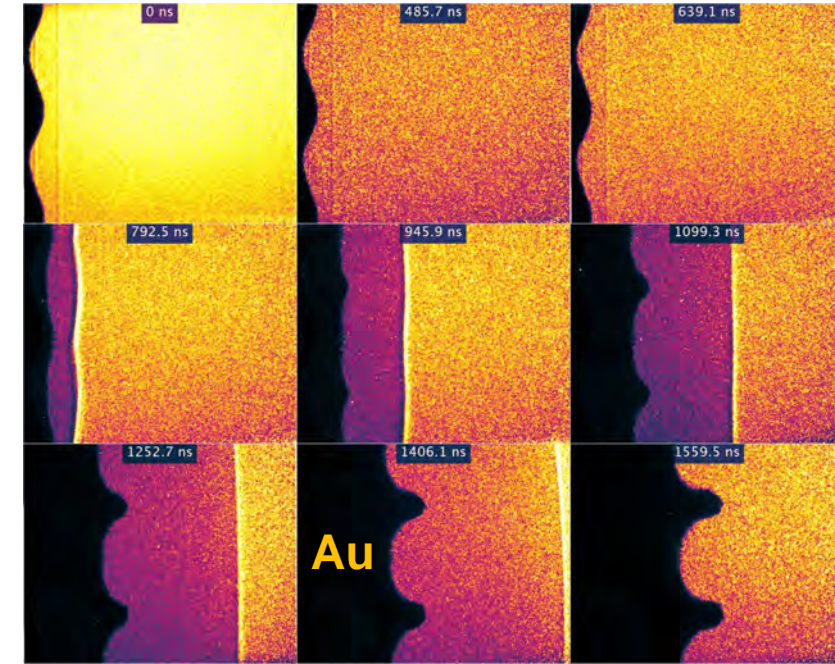
Cu-CaF₂ powder, 40% TMD, 1035 m/s Cu flyer
37.5-50.0-37.5% multi-hemisphere driver



Pt-D₂O, 2147 m/s Ta flyer
sinewave driver, $k\eta_0 = 0.375$



Au-Perfluorooctane, 1817 m/s Cu flyer
sinewave driver, $k\eta_0 = 0.500$



Upcoming releases based on this work:

Dynamic strength of B₄C powder, SiC powder, CaF₂ powder, Al₂O₃ powder, Al₂O₃-Epoxy (ALOX) composites, Epon828, Pt, and Au



Acknowledgements

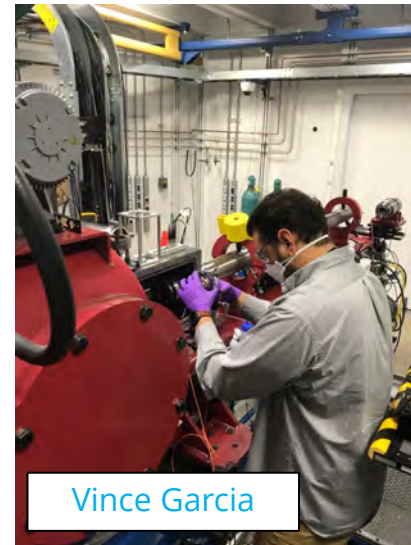
- *Texas A&M*: Athena Padgiotis, Scott Jackson
- *SNL*: Brittany Branch, Stacy Guo, Seth Root, Tracy Vogler
- *SNL-CA Machine Shop*: Brian Holliday, Bryant Morgan
- *LANL*: Vince Garcia, Matt Hudspeth
- *LLNL*: Anirban Mandal
- *WSU/DCS*: Robert Zill, Drew Rickerson, Adam Schumann, Nick Sinclair, Kory Green, Pinaki Das, Ray Gunawidjaja, Yuelin Liu, and the whole crew
- *Georgia Tech*: Ben Zusmann, Naresh Thadhani
- *NSWC*: Joe Olles



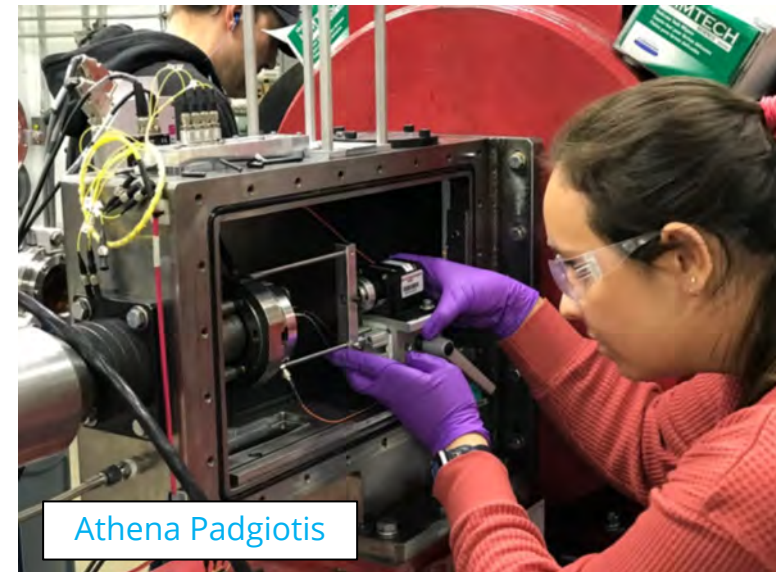
Ben Zusmann



Brian Holliday



Vince Garcia



Athena Padgiotis

Traveled with me and/or supported DCS experiments hands-on or remote
Machined components or programmed WEDM for every sample
General support and advice



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Thank you!
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